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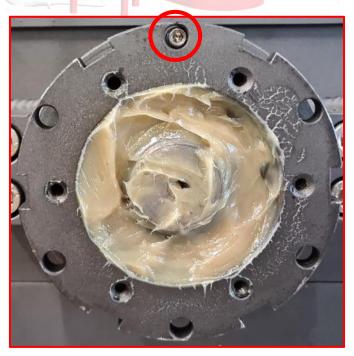
Drum gap setup(ON THE HOT DDEVICE)

The machine is delivered with a pre-set drum gap. However, due to the temperature and operation of the drum, parts may shift from time to time. Then you can hear a **characteristic grinding sound**. The process of setting the drum gap should then be performed.

Step 1. Remove the screws and reveal the bearing protecting flap.



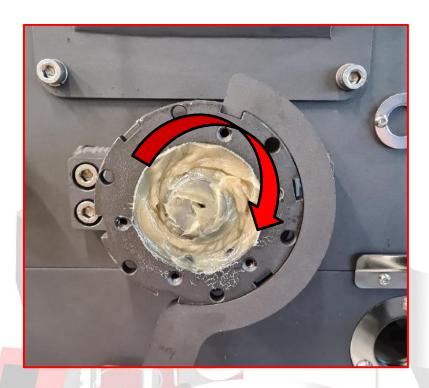
Step 2. Unscrew and then remove the securing screw:



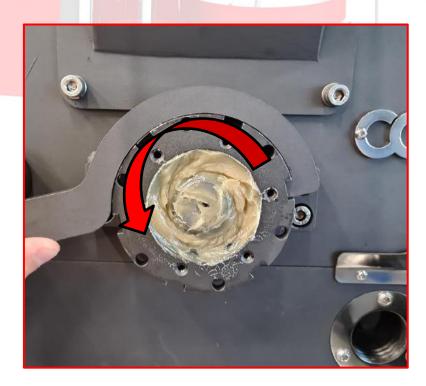
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Step 3. Using a wrench, set the slot **ON THE HOT DDEVICE**. The key to set the gap between the drum and the front cast iron mold is supplied with the device! Follow the steps below until the unwanted sound is gone!

! TURN RIGHT WIDENS THE GAP!



! TURN TO THE LEFT REDUCES THE GAP!



Warning

The gap should not be less than 2mm when the appliance is cold as this may cause damage.

Step 4. Screw in the locking screw, align. Tighten the mounting plate with screws

